

FIG. 1

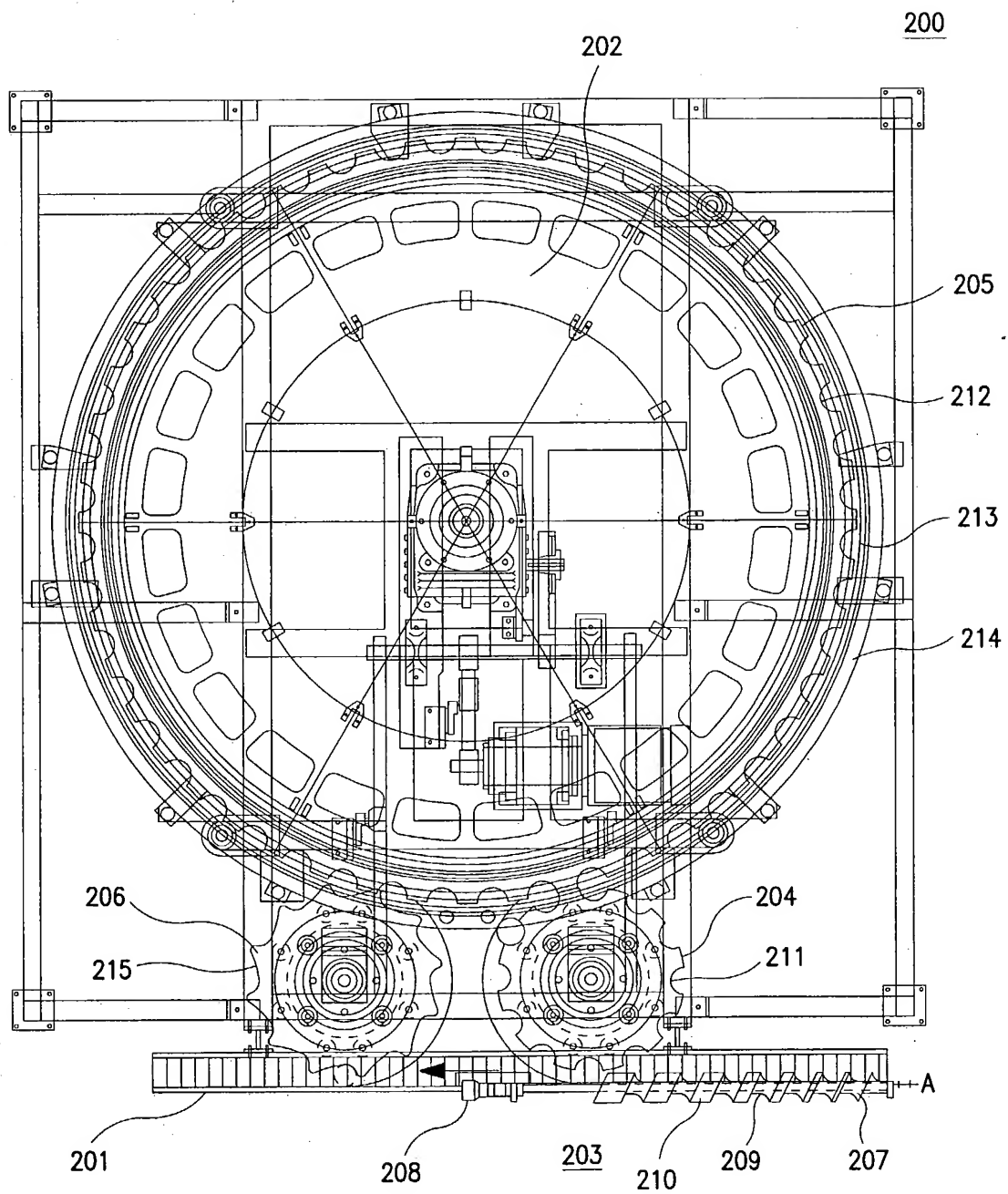


FIG. 2

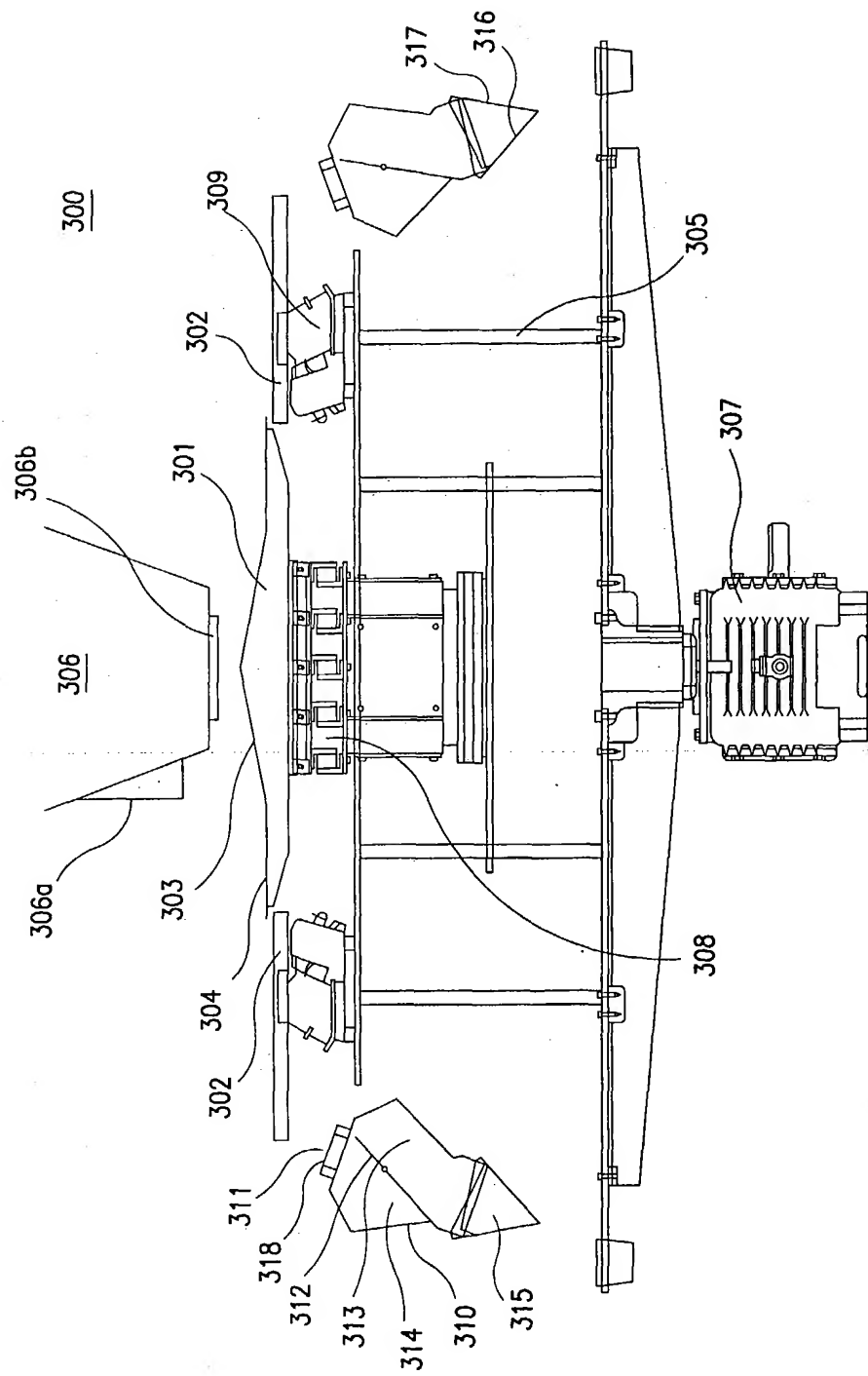


FIG. 3

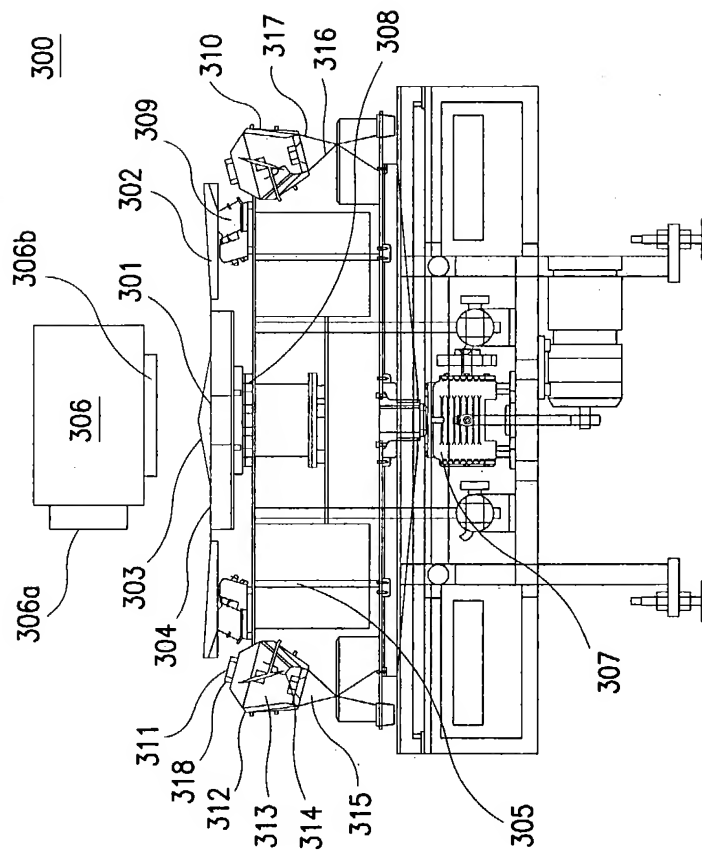


FIG. 4

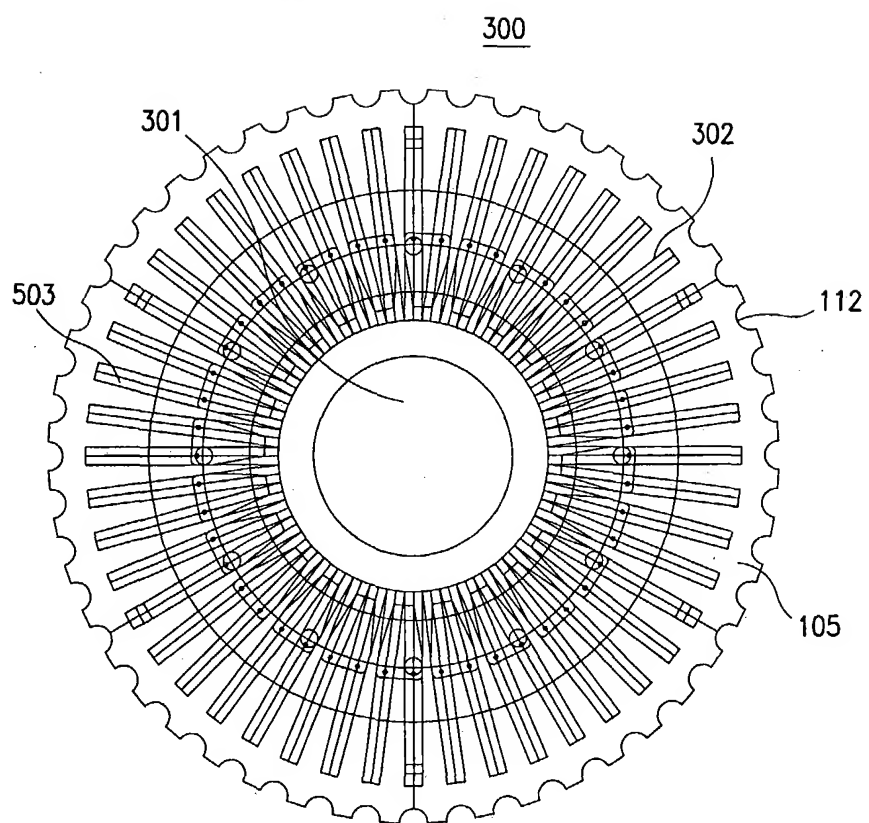


FIG. 5

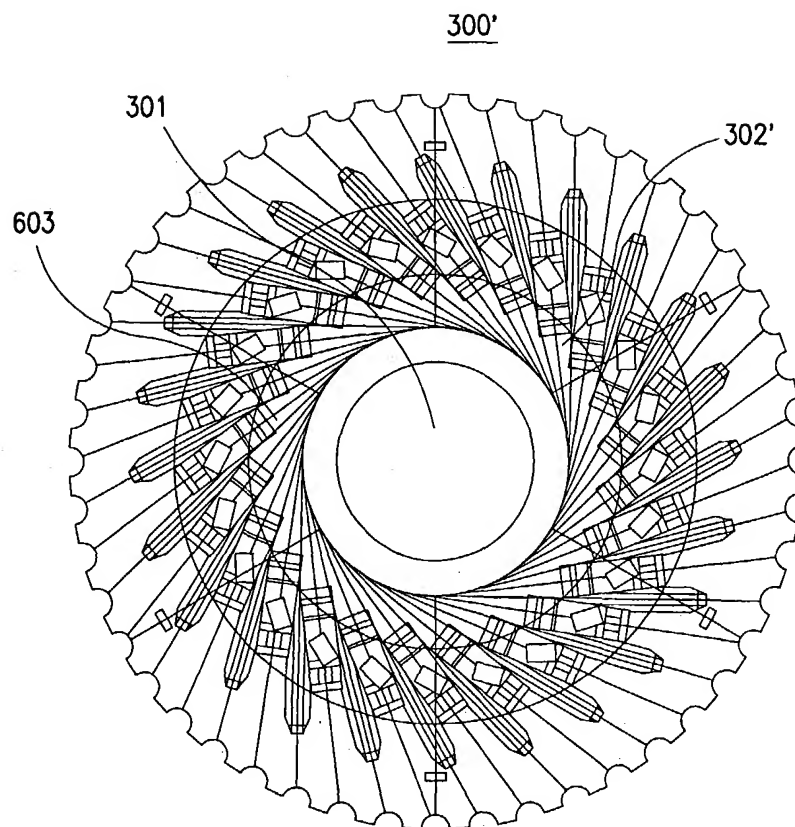


FIG. 6

700

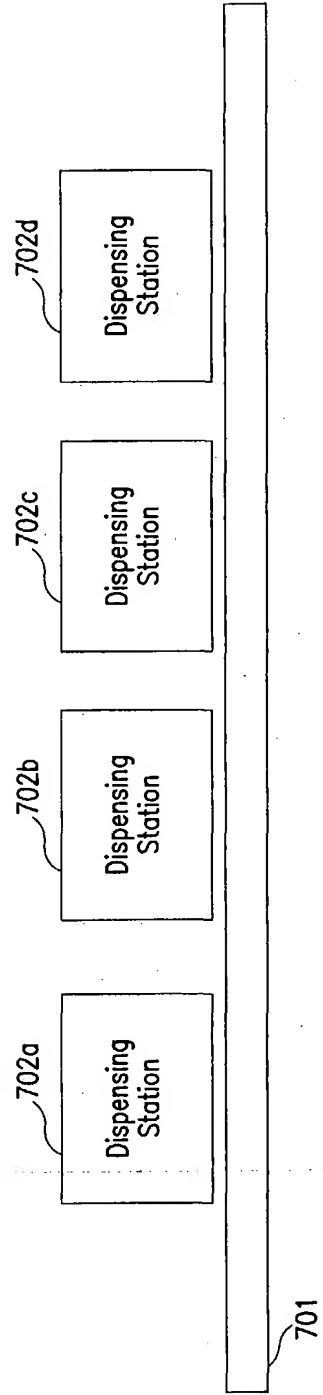


FIG. 7

800

802a

Dispensing  
Station

801a

802b

Dispensing  
Station

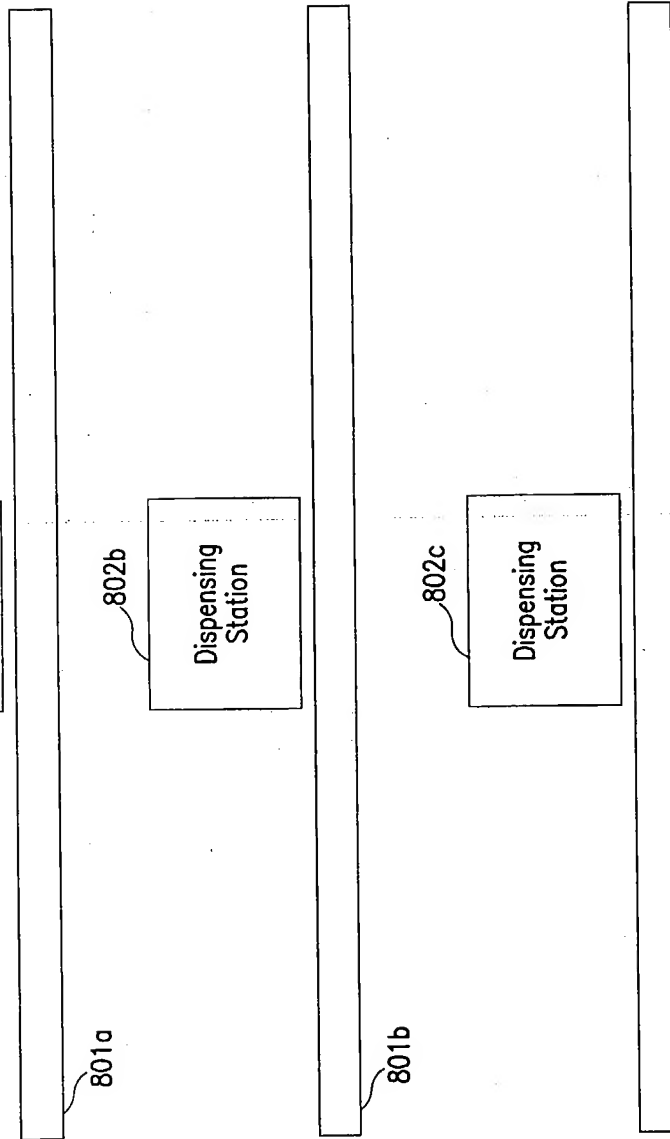
801b

802c

Dispensing  
Station

801c

FIG. 8





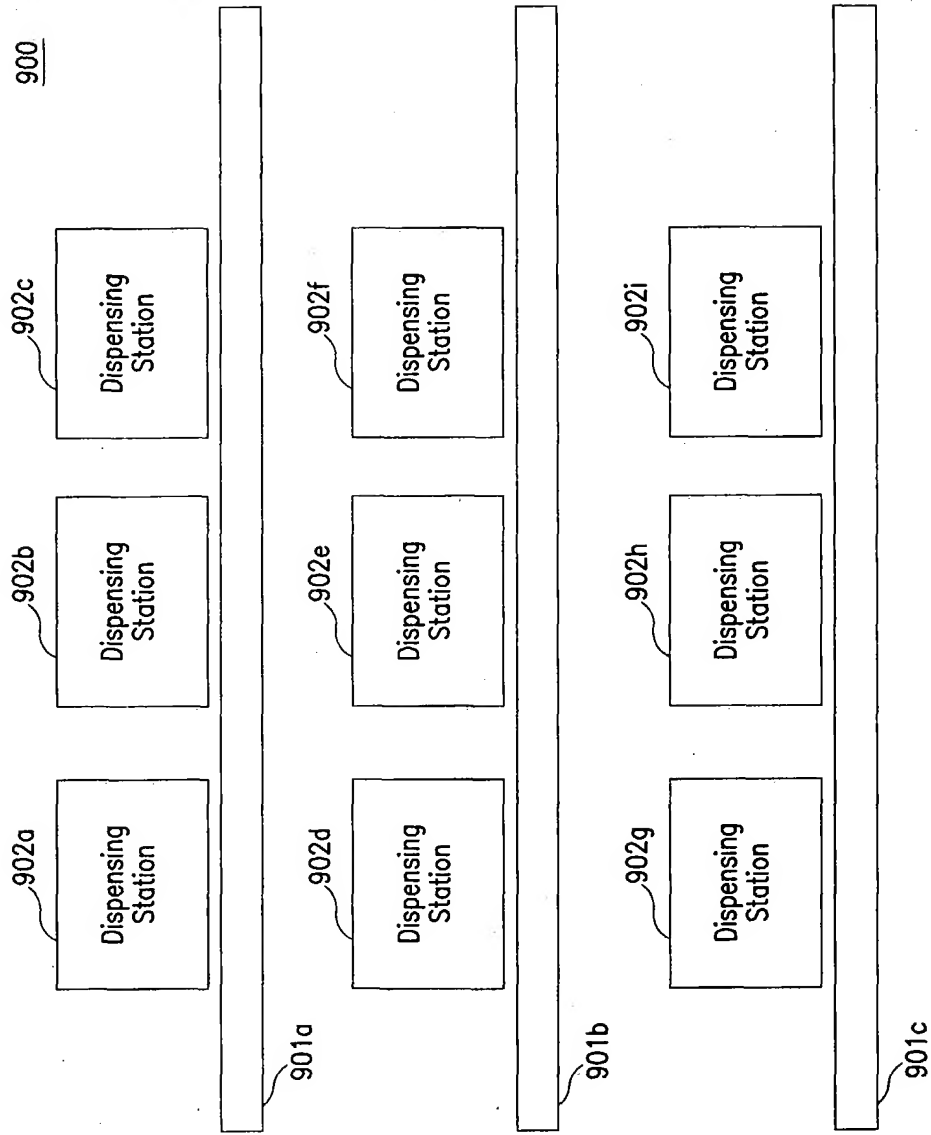


FIG. 9

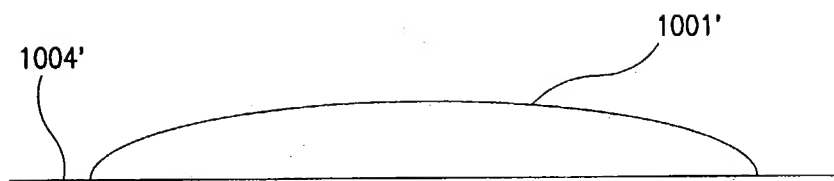


FIG. 10a

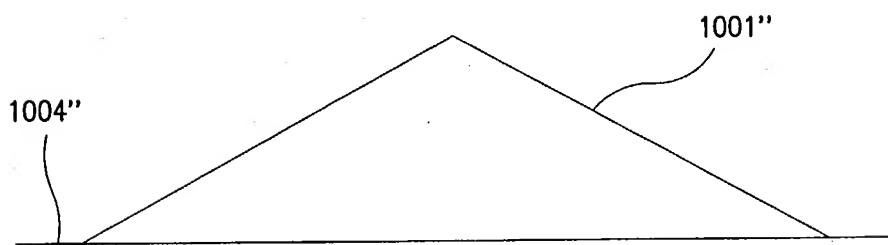


FIG. 10b

1001'''

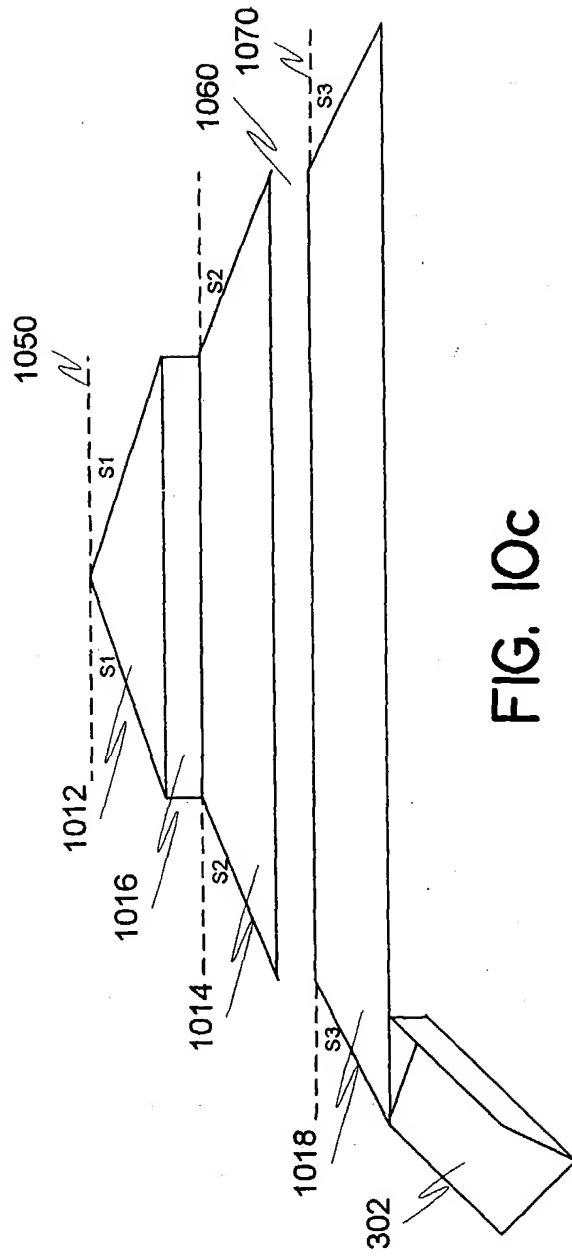


FIG. 10c

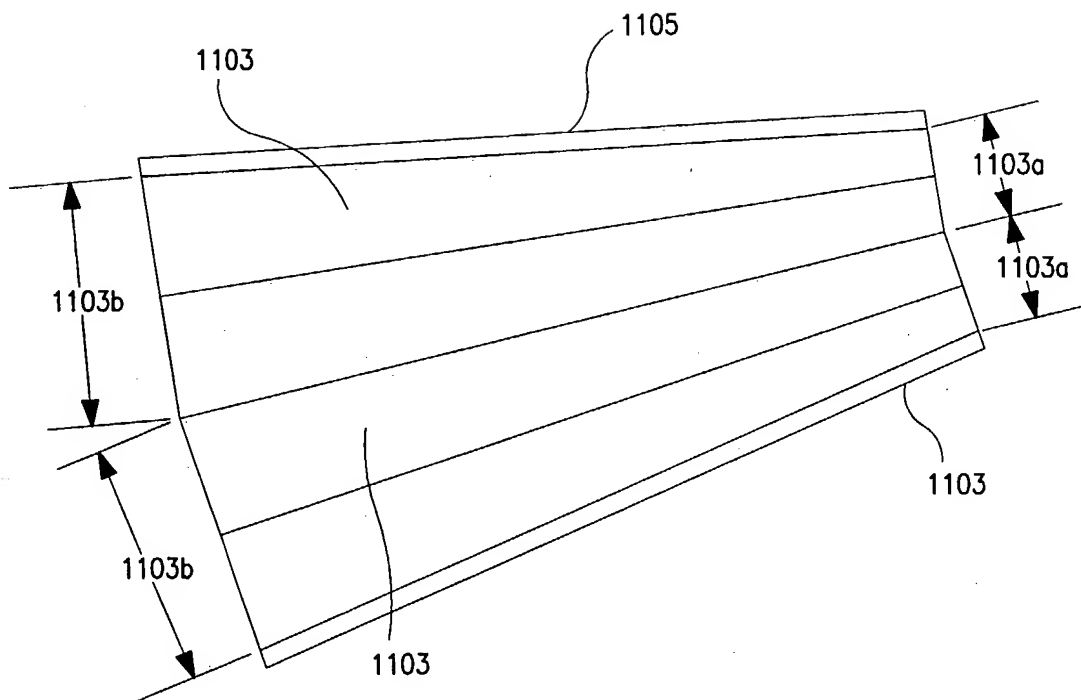


FIG. 1 la

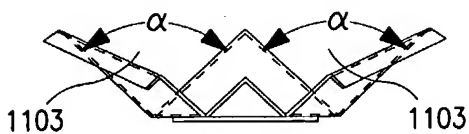


FIG. 1 lb

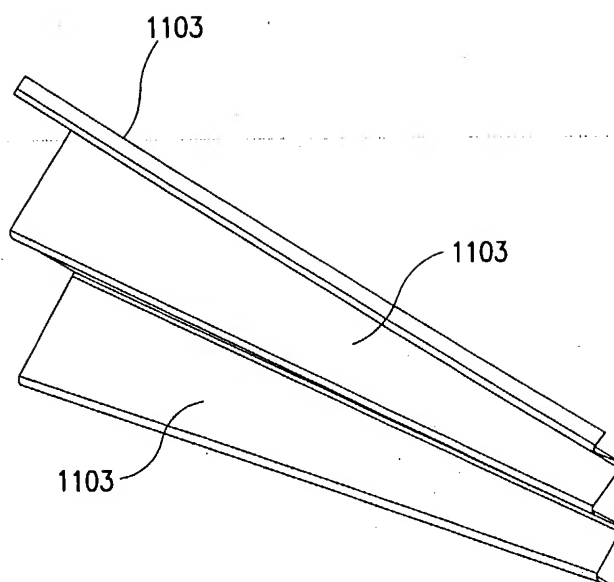
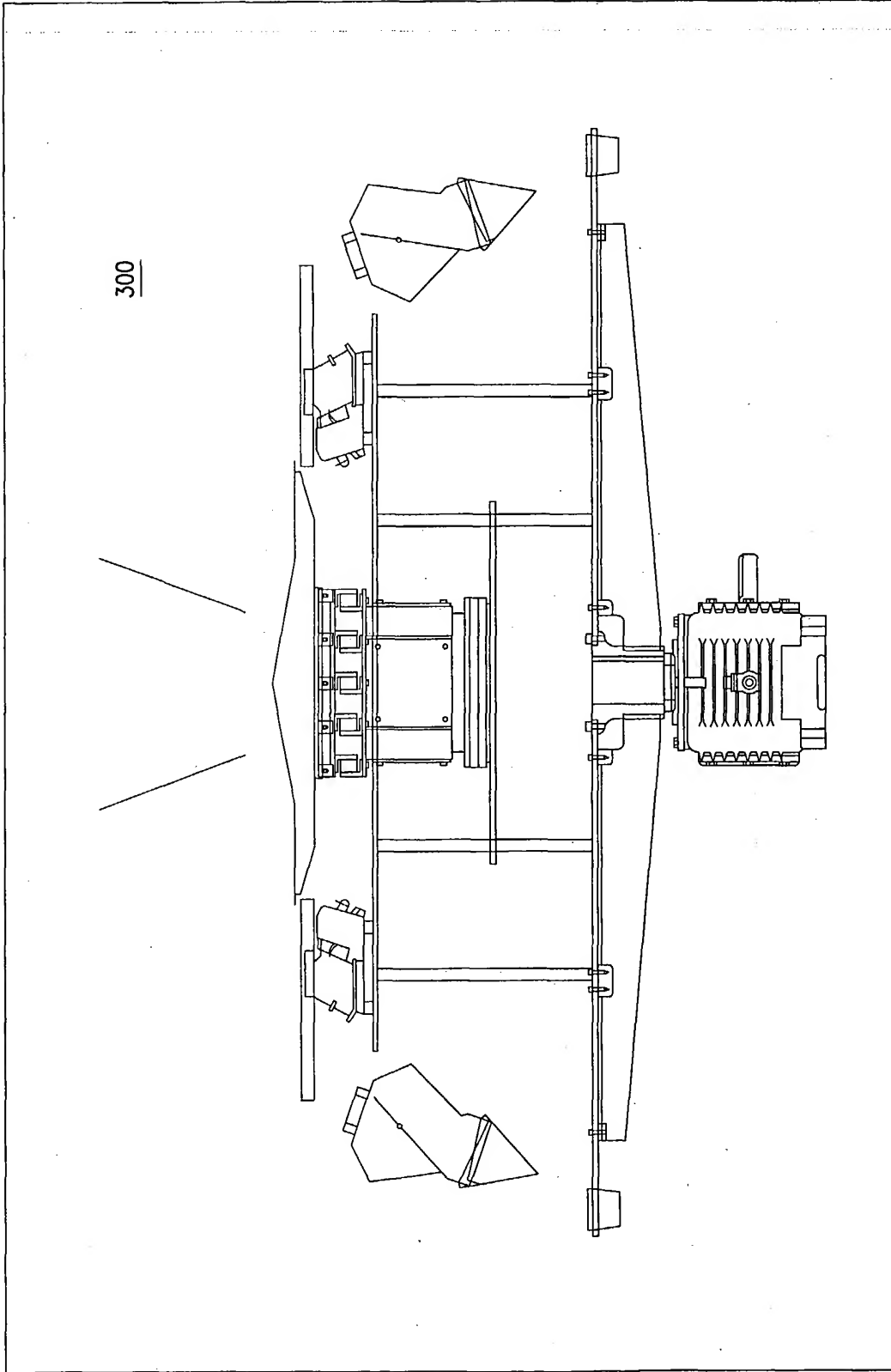


FIG. 1 Ic



1200

FIG. 12

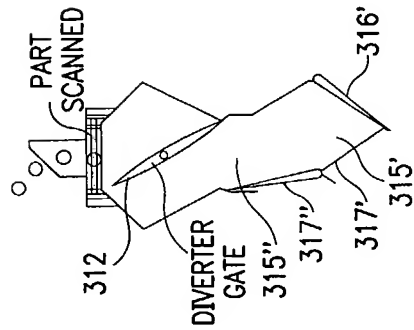


FIG. 13a

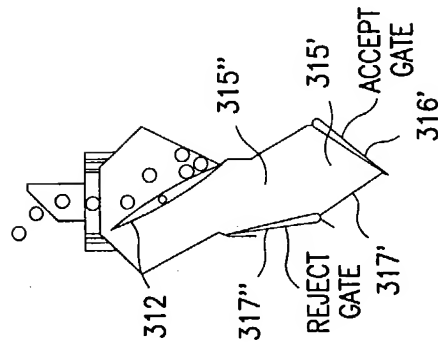


FIG. 13b

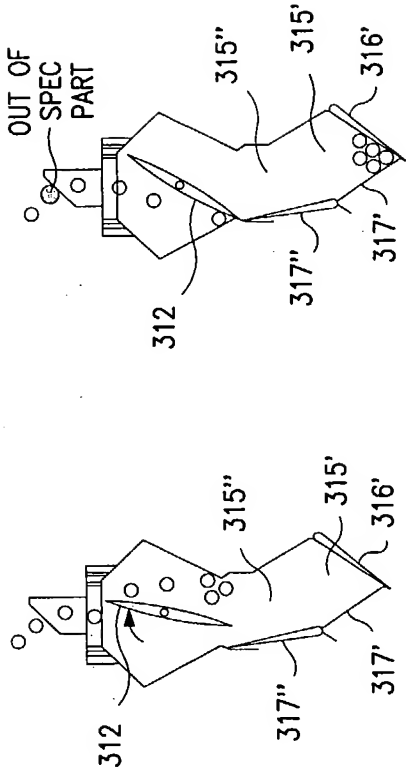


FIG. 13c

AS THE REJECTED  
BATCH PASSES THROUGH THE  
NEXT BATCH IS BEING COUNTED

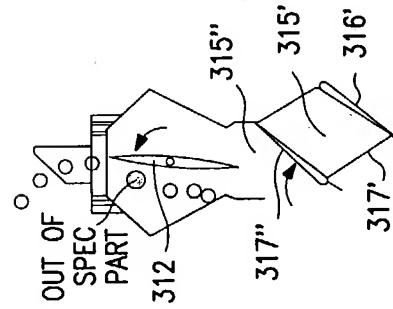


FIG. 13f

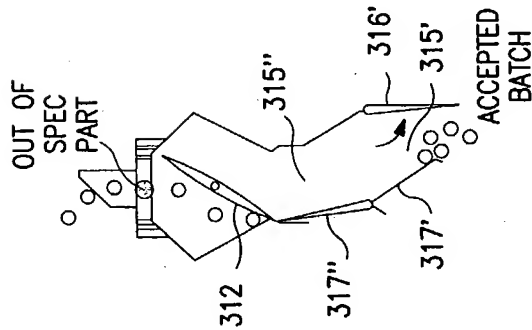


FIG. 13e

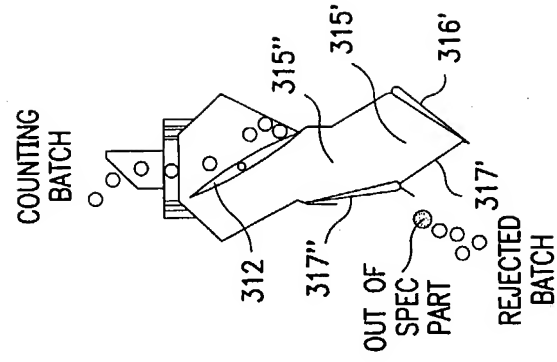


FIG. 13g

FIG. 13h

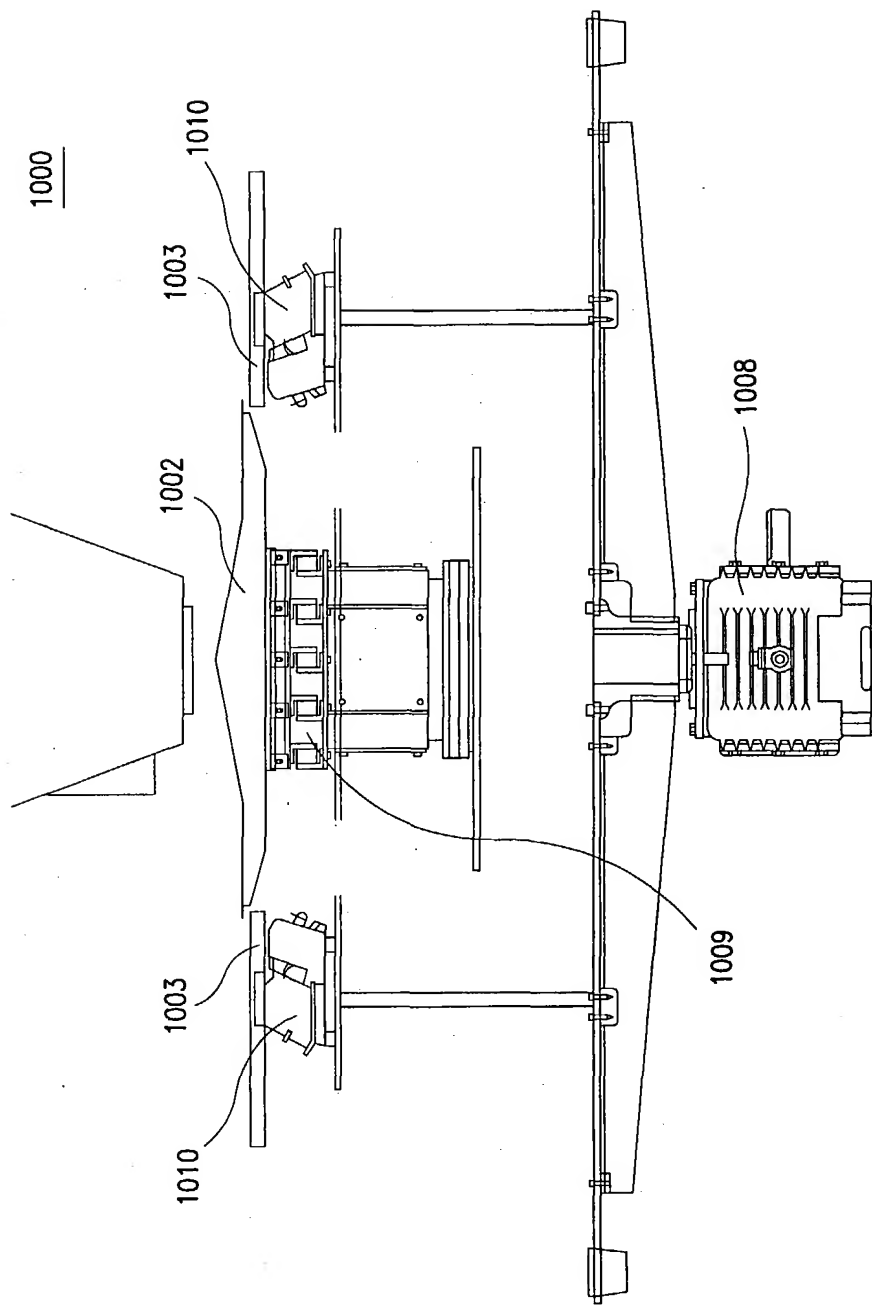


FIG. 14